

tec.data				Torque	Torque	spare	
page	num	Area	Desc	mkg	Nm	TAV	Number
01/0500	23	engine	cylinder head plug	2.00	19.6	01*	1
01/0500	21	engine	cylinder head cover bolt	1.20	11.8	01*	32
01/0500	4	engine	cylinder head allen bolt	3.20	31.4	01*	34
01/0500	16	engine	Altenator to cylinder block	1.20	11.8	02*	9
01/0500	2	engine	bolt fixing cylinder head rear to crankcase	3.80	37.3	02*	13
01/0500	3	engine	bolt fixing cylinder head to crankcase	2.80	27.5	02*	7, 8
01/0500	8	engine	crankcase front cover	1.60	15.7	03*	22,25
01/0500	9	engine	crankcase rear cover	2.10	20.6	04*	19
01/0500	1	engine	Bolt fixing crankshaft support cap	4.25	41.7	04*	20
01/0500	10	engine	sump to crank	0.90	8.8	05*	9
01/0500	11	engine	sump to crank front	0.90	8.8	05*	9
01/0500	12	engine	sump to crank rear	0.90	8.8	05*	9,10
01/0500	13	engine	crankshaft pully	14.00	137.3	06*	18
01/0500	6	engine	flywheel bolt	5.10	50.0	06*	19
01/0500	5	engine	connecting rod cap bolt	5.50	53.9	06*	20
01/0500	20	engine	chain support plug	2.50	24.5	07*	21
01/0500	14	engine	Timing sprocket (17mm)	6.50	63.7	07*	22
01/0500	30	engine	timing sprocket bolt 19mm	9.50	93.2	07*	22
01/0500	7	engine	valve rocker support	2.50	24.5	08*	25,26,1
11/0010	6	subframe	bolt engine mount support to center crossmember	2.80	27.5	09*	2
11/0010	5	subframe	bolts fixing engine mount support to subframe front	2.00	19.6	09*	4
11/0010	11	subframe	front engine mount plate to block	2.10	20.6	09*	11
11/0010		subframe	gearbox top mount flange to top crossmember	2.10	20.6	09*	11
11/0010		subframe	gearbox rear silentbloc bolt	2.10	20.6	09*	27
11/0010	3	subframe	bolt fixing gearbox upper center mount to subframe	12.00	117.7	09*	31
11/0010		engine	engine silentbloc bolts	2.10	20.6	09*	32
01/0500	29	engine	fuel transmitter nut	0.18	1.7	11*	10
01/0500	28	engine	exhaust to header pipe	2.25	22.1	17*	6
01/0500	32	engine	oil strainer to main bearing cap	0.75	7.4	20*	13
01/0500	31	engine	oil strainer to crankcase front cover	0.75	7.4	20*	19
01/0500	19	engine	oil pressure regulation valve body	12.00	117.7	21*	6
01/0500	27	engine	oil filter mount	4.25	41.7	21*	16
01/0500	18	engine	Water pump impller nut	1.30	12.7	24*	7
01/0500	22	engine	Water gauge transmitter in outlet connector	2.00	19.6	24*	26
02/0010	2	clutch	bell housing and starter	2.00	19.6	27*	9
02/0010	1	clutch	pressure plate to flywheel	2.00	19.6	27*	29
02/0010	3	clutch	bell housing to engine	2.00	19.6	27*	30

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12/0010	8	steering	column jacket mount nuts	0.50	4.9	28*	14
03/0010	11	gearbox	diff bearing housing	2.00	19.6	30*	6
03/0010	12	gearbox	diff bearing housing right	12.00	117.7	30*	6
03/0010	5	gearbox	gearbox half union center bolt nut 'E'	2.00	19.6	30*	42
03/0010	1	gearbox	gearbox half union center bolt nut 'C'	1.80	17.7	30*	43
03/0010	4	gearbox	gearbox half union center bolt nut 'F'	2.00	19.6	30*	44
03/0010	6	gearbox	gearbox half union center bolt nut 'A'	1.80	17.7	30*	45
03/0010	2	gearbox	gearbox half union center bolt nut 'B'	1.20	11.8	30*	46
03/0010	8	gearbox	gearbox half union center support bracket bolt 'I'	3.00	29.4	30*	50
03/0010	3	gearbox	gearbox half union center bolt nut 'D'	2.00	19.6	30*	51
02/0010	4	clutch	bell housing to gearbox	2.00	19.6	31*	10
03/0010	10	gearbox	gearbox rear cover	2.00	19.6	31*	10
03/0010	17	gearbox	main drive gear bearing ring nut	15.00	147.1	32*	25
03/0010	15	gearbox	countershaft front bearing lock ring nut	5.00	49.0	32*	26
03/0010	14	gearbox	bevel pinion gearlock ring nut	16.00	156.9	34*	4
03/0010	13	gearbox	cv joint inboard flange nut	12.00	117.7	34*	5
09/0010	6	brakes	master cylinder banjo connectors	2.00	19.6	37*	25
09/0010	5	brakes	pipe to Girling caliper coupler	1.00	9.8	37*	
09/0010	2	brakes	front/rear brake disk mount bolt	2.50	24.5	40*	14
09/0010	4	brakes	handbrake lever pivot nut	0.80	7.8	42*	8
11/0010	8	subframe	front cross member to alu supports	2.00	19.6	44*	9
11/0010	9	subframe	leaf spring cross member to alu supports	4.00	39.2	44*	10
11/0010	7	subframe	rear crossmember to subframe	4.00	39.2	44*	11
11/0010	12	subframe	upper subframe mount bolts in engine bay	5.00	49.0	44*	40
11/0010	1	subframe	bolt engine mount support to center crossmember	3.30	32.4	44*	44
11/0010	10	subframe	Alu center supports to subframe	3.30	32.4	44*	2,7
11/0010	13	subframe	lower subframe mount bolts below car	5.00	49.0	44*	41,42
12/0010	9	steering	steering wheel mount nut	1.00	9.8	46*	5
12/0010	10	steering	steering box shaft lever mount nut	18.00	176.5	47*	16
12/0010	1	steering	nut for steering box mount	2.50	24.5	47*	19
12/0010	3	steering	idler cap	7.00	68.6	48*	4
12/0010	2	steering	steering idler shaft lever mount nut	18.00	176.5	48*	6
12/0010	5	steering	steering rod ball joint nut	5.50	53.9	48*	9
12/0010	1	steering	nut for steering idler mount	2.50	24.5	48*	2,3,10
08/0010	2	front suspension	front bearing outer locknut	7.00	68.6	50*	9
04/0010	2	transmission	flange to inboard cv joint yellow bolt	3.00	29.4	50*	18
04/0010	2	transmission	flange to inboard cv joint black bolt	5.00	49.0	50*	18

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08/0010	1	front suspension	front bearing outer first cardan nut (drive shaft)	30.00	294.2	50*	20
07/0010	2	front suspension	front upper and lower ball joint castle nut	8.00	78.5	51*	8
07/0010	2	front suspension	front upper and lower ball joint nyloc nut	9.00	88.3	51*	8
12/0010	11	steering	front suspension swivel upper and lower ball joint nu	8.00	78.5	51*	8
07/0010	3	front suspension	upper and lower arm shaft nut	6.00	58.8	51*	9
07/0010	4	front suspension	front upper & lower ball joint mounting cap nuts	1.00	9.8	51*	10
		front suspension	front bearing inside retaining ring with spring clip	30.00	294.2	51*	14
07/0010	5	front suspension	front anti roll end mount nut	2.50	24.5	52*	14
07/0010	6	front suspension	front anti roll mount bolt	2.50	24.5	52*	26
07/0010	7	front suspension	front leaf spring mount bolts	2.60	25.5	53*	2
07/0010	1	front suspension	front leaf spring center nut	2.10	20.6	53*	4
06/0010	1	rear axle	panhard rod	2.75	27.0	55*	12
07/0010	11	rear suspension	rear shock upper mount bracket bolt	1.00	9.8	55*	26
07/0010	14	rear suspension	rear leafspring center bolt	0.90	8.8	56a	15
07/0010	8	rear suspension	rear leaf spring front support fixing nut	2.00	19.6	56a	19
07/0010	12	rear suspension	rear leaf spring silent block mount plate bolt	1.50	14.7	56a	20
07/0010	10	rear suspension	rear leaf spring front fixing bolt nut	2.60	25.5	56a	26
07/0010	13	rear suspension	rear leaf spring rear shackle bolts	5.00	49.0	56a	27
07/0010	9	rear suspension	rear leaf spring to axle mount nut	4.00	39.2	56a	29
08/0010	5	wheels	wheel nuts	10.00	98.1	57*	2
08/0010	3	rear suspension	rear wheel bearing inner race cardan nut	20.00	196.1	57*	16
08/0010	4	rear suspension	rear wheel bearing outer race locking ring	19.00	186.3	57*	17
01/0500	15	engine	Spark plugs	2.80	27.5	58a	5
13/0010	1	accessories	mounting stud hooters	1.60	15.7	61a	5
01/0500	24	engine	altenator sheave mounting nut	4.00	39.2	62*	14
01/0500	17		null		0.0		
01/0500	25		null		0.0		
01/0500	26		null		0.0		
03/0010	7		null		0.0		
03/0010	9	gearbox	diff half case and bevelgear bolt	5.00	49.0		?
03/0010	16		null		0.0		
03/0010	18	gearbox	diff housing right bearing lock ring nut	12.00	117.7		?
03/0010	19		null		0.0		
03/0010	20		null		0.0		
03/0010	21	gearbox	bevel pinion front bearing lock ring nut	20.00	196.1		?
04/0010	1	transmission	null				
04/0010	3		null				

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09/0010	1	brakes	null				
09/0010	3	brakes	null				
11/0010	2	subframe	null				
11/0010	4	subframe	null				
12/0010	4	steering	null				
12/0010	6	steering	null				
12/0010	7	steering	null				